PHILLIPS MANUFACTURING CO.
Engineered to Perform

Installation Recommendations

PHILLIPS gripSTIK® VINYL DRYWALL PRODUCTS

gripSTIK® Vinyl 3/4" Max-Flex® Bullnose Archway

Installation Recommendations

Phillips recommends installation in accordance with applicable ASTM standards and using prevalent industry standards.

General Installation Guidelines

Phillips gripSTIK® vinyl 3/4" Max-Flex® bullnose archway corner beads can be installed using a variety of methods. The methods listed below are guidelines. Phillips recommends Method 2 as it eases installation on curves and arches. Some vinyl products require more detailed installation instructions than are listed here.

Method 1: Stapling

1. For 3/4" radius bullnose archway corner beads, drywall must be set back so it does not interfere with bullnose radius.
2. Install transition caps and/or molded corners first if they are being utilized for your project per corner cap installation recommendations (see separate installation guide).
3. For doors, windows or special lengths, cut the bead to length and dry fit.
   a) Prevent overlap of the mud flanges by snipping back.
   b) Dry fit the bead.
4. Staple the solid mud flange every 6-10” with 1/2" crown staples. Staple each flange segment on the notched mud flange with 1/2" crown staples.
5. No primer is needed. Finish as usual.
6. For cold weather winter applications, please refer to the installation recommendations in the Gypsum Association GA-220-06 of 40°F or warmer.

Method 2: Spray Adhesive (gripSTIK® Spray Adhesive Recommended)

1. Follow steps 1, 2 and 3 above.
2. Put a coat of spray adhesive on the back of the bead and then on the drywall.
   a) Immediately apply bead to drywall and position in place.
   b) If the adhesive dries too long, it will be hard to reposition.
   c) At some point the adhesive will lose tackiness and will not bond. If this happens, reapply adhesive to both surfaces.
3. The rate at which the adhesive dries varies depending on heat and humidity. Test in your conditions.
4. Use handle of your taping knife or installation tool to apply pressure along both mud flanges. Bond strength is greatly enhanced with this crucial step.
5. Staple the solid mud flange to assist bonding between bead and wallboard every 6-10” with 1/2" crown staples. Staple each flange segment on the notched mud flange with 1/2" crown staples.
6. Pressure the mud flanges again (see step 4).
7. No primer is needed. Finish as usual.
8. For cold weather winter applications, please refer to the installation recommendations in the Gypsum Association GA-220-06 of 50°F or warmer.

With Phillips gripSTIK® vinyl beads and trims:

- No mud additives needed
- No primer needed

Made in the U.S.A.

Phillips is proud that all our beads, trims and accessories are made in the United States of America.

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